

Measuring Displacement Sensors



- Adopt the most advanced development technology and production technique to discern high resolution measurement.
- Successfully developed the smallest contact magnetic displacement sensors .



Triangulation Measuring(MLD17 Series)

- Ultra-compact mini shape, easy to integrate into various devices
- Excellent linear accuracy of five ten thousandths
- Configurable analog and switching output

P.F-15



Contact Displacement(MR-DT Series)

- Up to micron accuracy
- Various measuring ranges are available, suitable for different testing needs
- Configure serial port, analog and switch output

P.F-22



MINI Lidar Scanner(AS-11C)

- 20M sensing distance, small size
- 360 ° scanning range, no dead ends
- 12.5HZ (Max.) scanning frequency
- 0.5 ° (Max.) resolution

P.F-24



Navigation Lidar(AS-100C)

- Height:72mm, scanning range:360degrees
- Scanning frequency: 10Hz/20Hz, scanning angle resolution: 0.05 degree/0.1 degree
- Scanning distance: 20m (10% reflectivity), range: 0.2m-100m
- Millimeter-level distance data resolution, RSSI function, suitable for navigation and map surveying.

P.F-27



Repeat accuracy 5 μ m

Magnetic Displacement(MR-D Series)

- Repeat accuracy up to 5 μ m
- Selectable communication protocol, such as RS232/RS485/CAN, etc;
- Detection up to 60 million times;

P.F-19



Color Confocal(ADV Series)

- First choice for automated precision measurement
- Any material can be measured stably
- The latest non-contact optical sensing technology

P.F-30

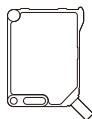
- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement
- Magnetic
- Contact
- Area
- Ultrasonic
- Vision
- Vibration
- Temperature
- Annexes

Guidance

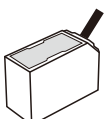



- Displacement
- TOF measurement
- Mini digital display
- Built-in controller
- Linear measurement
- Magnetic displacement
- LIDAR Scanner
- Color confocal

Guidance

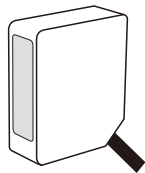





TOF Measurement Type

Appearance	Type	Sensing distance	Spot size	Model number	Pages	
				Analog output type	3CH switch output type	
	Diffuse reflection	250~2500mm	φ 10mm(Distance 2.5m)	MLD11-2500VA	MLD11-2500	F-07

Triangulation Mini Digital Display

Appearance	Type	Center of sensing distance	Model number	Pages		
			Analog current output	Analog voltage output	RS485	
	Diffuse reflection	 15mm	MLD22-15A HOT	MLD22-15V	MLD22-15-485	F-09
		 35mm	MLD22-35A	MLD22-35V	MLD22-35-485	
		 100mm	MLD22-100A	MLD22-100V	MLD22-100-485	

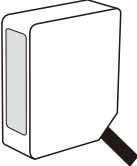
Triangulation Built-in Controller

Appearance	Type	Center of sensing distance	Model number	Pages	
			NPN output	PNP output	
	Diffuse reflection	 30mm	MLD33-30N	MLD33-30P	F-11
			MLD33-30NA	MLD33-30PA	
			MLD33-30NV	MLD33-30PV	
			MLD33-30N-422	MLD33-30P-422	
		 50mm	MLD33-50N	MLD33-50P	
			MLD33-50NA	MLD33-50PA	
			MLD33-50NV	MLD33-50PV	
			MLD33-50N-422	MLD33-50P-422	
		 85mm	MLD33-85N	MLD33-85P	
			MLD33-85NA	MLD33-85PA	
			MLD33-85NV	MLD33-85PV	
			MLD33-85N-422	MLD33-85P-422	
		 120mm	MLD33-120N	MLD33-120P	
			MLD33-120NA	MLD33-120PA	
			MLD33-120NV	MLD33-120PV	
			MLD33-120N-422	MLD33-120P-422	
 250mm	MLD33-250NA	MLD33-250PA			
	MLD33-250NV	MLD33-250PV			
	MLD33-250N-422	MLD33-250P-422			
	MLD33-250N-422	MLD33-250P-422			

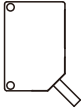
- Fiber Optic
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- Guidance
- Displacement
- TOF measurement
- Mini digital display
- Built-in controller
- Linear measurement
- Magnetic displacement
- LIDAR Scanner
- Color confocal

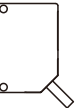
Built-in Controller **Triangulation**

Appearance	Center of sensing distance	Model number		Pages
		NPN output	PNP output	
	26.3mm	MLD33-L30NA	MLD33-L30PA	F-12
		MLD33-L30NV	MLD33-L30PV	
		MLD33-L30N-422	MLD33-L30P-422	
	47.3mm	MLD33-L50NA	MLD33-L50PA	
		MLD33-L50NV	MLD33-L50PV	
		MLD33-L50N-422	MLD33-L50P-422	
	82.9mm	MLD33-L85NA	MLD33-L85PA	
		MLD33-L85NV	MLD33-L85PV	
		MLD33-L85N-422	MLD33-L85P-422	

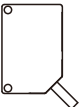
Built-in Controller **Triangulation**

Appearance	Type	Sensing distance	Model number				Pages
			Analog current output		Analog voltage output		
	Diffuse reflection	20~30mm	MLD17-10V-485	MLD17-10V-232	MLD17-10I-485	MLD17-10I-232	F-15
		20~45mm	MLD17-25V-485	MLD17-25V-232	MLD17-25I-485	MLD17-25I-232	
		30~80mm	MLD17-50V-485	MLD17-50V-232	MLD17-50I-485	MLD17-50I-232	
		55~155mm	MLD17-100V-485	MLD17-100V-232	MLD17-100I-485	MLD17-100I-232	
		65~315mm	MLD17-250V-485	MLD17-250V-232	MLD17-250I-485	MLD17-250I-232	
		105~605mm	MLD17-500V-485	MLD17-500V-232	MLD17-500I-485	MLD17-500I-232	

Built-in Controller **Triangulation**

Appearance	Type	Sensing distance	Model number				Pages
			Analog current output		Analog voltage output		
	Diffuse reflection	15~20mm	MLD27-5V-485	MLD27-5V-232	MLD27-5I-485	MLD27-5I-232	F-16
		30~45mm	MLD27-15V-485	MLD27-15V-232	MLD27-15I-485	MLD27-15I-232	
		55~85mm	MLD27-30V-485	MLD27-30V-232	MLD27-30I-485	MLD27-30I-232	
		90~190mm	MLD27-100V-485	MLD27-100V-232	MLD27-100I-485	MLD27-100I-232	
		125~625mm	MLD27-500V-485	MLD27-500V-232	MLD27-500I-485	MLD27-500I-232	
		245~1245mm	MLD27-1000V-485	MLD27-1000V-232	MLD27-1000I-485	MLD27-1000I-232	

Built-in Controller **Triangulation**

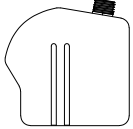




Appearance	Type	Sensing distance	Model number		Pages
			RS485	RS232	
	Diffuse reflection	15~20mm	MLD27-H5V-485	MLD27-H5V-232	F-17
		30~45mm	MLD27-H15V-485	MLD27-H15V-232	
		55~85mm	MLD27-H30V-485	MLD27-H30V-232	
		65~115mm	MLD27-H50V-485	MLD27-H50V-232	
		90~190mm	MLD27-H100V-485	MLD27-H100V-232	
		80~330mm	MLD27-H250V-485	MLD27-H250V-232	

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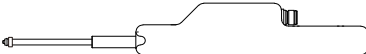



- Guidance
- Displacement
- TOF measurement
- Mini digital display
- Built-in controller
- Linear measurement
- Magnetic displacement
- LIDAR Scanner
- Color confocal

Guidance

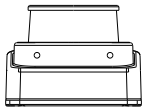
Linear Measurement Type

Appearance	Type	Sensing distance	Model number	Pages
	Diffuse reflection	 10mm	ESX-G10	F-18
		 50mm	ESX-G50	
		 100mm	ESX-G100	
		 250mm	ESX-G250	

Magnetic Displacement

Appearance	Size	Sensing distance	Model number	Pages
	φ8X28mm	 1mm	MR-D28	F-19
	135X36X20mm	 15mm	MR-DT-L15	F-20
	196X36X20mm	 35mm	MR-DT-L35	
	246.7X36X20mm	 55mm	MR-DT-L55	

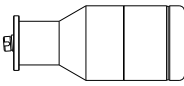
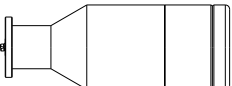

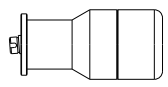
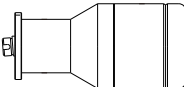
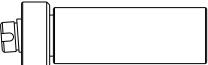
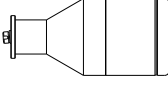
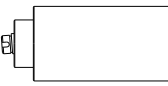
LiDAR Scanner

Appearance	Size	Sensing distance	Model number	Pages
	83.5 × 85 × 104.9(mm)	20m	AS-21C	F-22
	83.5 × 85 × 104.9(mm)	40m	AS-41C	F-22
	86 × 85 × 59.5(mm)	40m	AS-11C	F-25
	110*96.5*71.5(mm)	100m	AS-100C	F-28

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Color Confocal

Appearance	Size	Sensing distance	Model number	Pages
	Φ41*93.9(mm)	8 ± 0.2mm	ACC-008L	F-31
	Φ98*266(mm)	11 ± 1.2mm	ACC-011L	F-31
	Φ41*153.6(mm)	16 ± 1mm	ACC-016L	F-31
	Φ34*153.6(mm)	18 ± 1mm	ACC-018L	F-31
	Φ38*82(mm)	30 ± 2mm	ACC-030L	F-31
	Φ18*55(mm)	33 ± 2mm	ACC-033L	F-31
	Φ54*111.2(mm)	40 ± 4mm	ACC-040L	F-31
	Φ33*75(mm)	55 ± 3mm	ACC-055L	F-31

Fiber Optic

Slot Sensors

Photoelectric

Laser

Proximity

Displacement

Magnetic

Contact

Area

Ultrasonic

Vision

Vibration

Temperature

Annexes

Guidance

Displacement

TOF measurement

Mini digital display

Built-in controller

Linear measurement

Magnetic displacement

LIDAR Scanner

Color confocal

TOF Measurement Type

MLD11 Series

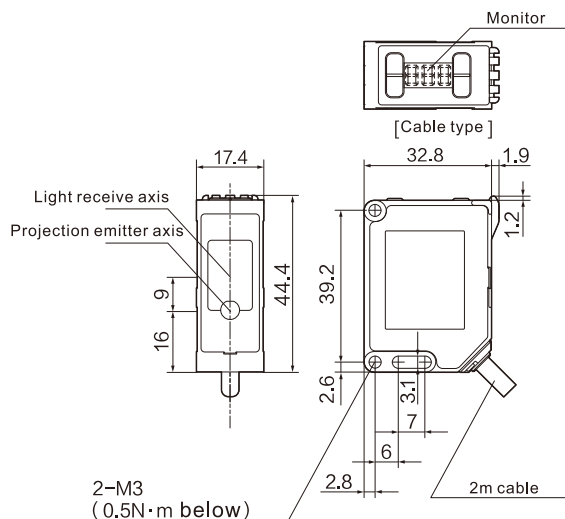


TOF principle

Appearance			
Type	Analog output type	3CH switch output type	
Sensing type	Diffuse reflection		
Sensing distance	250~2500mm		
Light source	Medium. Wave length	Red semiconductor laser diode (wavelength: 650nm, maximum output power: 64mW, light-emitting pulse: 7ns, light-emitting period: 11.11MHz)	
	Average output power	Below 390 μw	
Laser class	Class1(IEC/JIS/FDA)		
Beam size	φ 10mm(when in 2.5m)		
Sampling period	below 200μs /0.5ms (When the average number of sampling is 1)		
Digital display	7-segment 3-digit LED		
Indicator	Output indicator: green	1 / 2CH output indicator: orange	
	Stability indicator: red	3CH indicator: green	
	Laser off indicator: light off	Stability indicator: red Laser off indicator: light off	
External input	Laser off control/external teach input can be switched		
Output	Analog current	4~20mA output, load resistance ≤ 300Ω	-
	Analog voltage	0~10v output, output resistance 100Ω	-
	Switch output	Open-connector output(NPN/PNP switchable); Max: 100mA/30V DC; Voltage drop: 1.8V	
Current consumption	12~30V DC ± 10%	≤60mA	10~30V DC ± 10%
Operating current	≤60mA		
Voltage output	0~10v output, output resistance 100Ω		
Connection Type	φ 4.5mm / 2m cable		
Protective circuit	Reverse connection protection, over current protection		
Ambient parameters	Degree of protection	IP67	
	Ambient temperature	-10°C~+50°C, No freezing	
	Ambient humidity	35%~85% RH, No condensation	
	Ambient brightness	Sunlight≤20000Lux, Incandescent lamp≤3000Lux	
	Vibration resistance	10~55Hz Double amplitude 1.5mm, XYZ three directions, 2 hours each	
	Shock resistance	500m/s ² (Approx.50G), XYZ three directions 3 times each	
Material	Housing: PC, Lens: PMMA		
Weight	Cable type: ≈88g; Plug-in type: ≈48g		
Model No	MLD11-2500VA		MLD11-2500

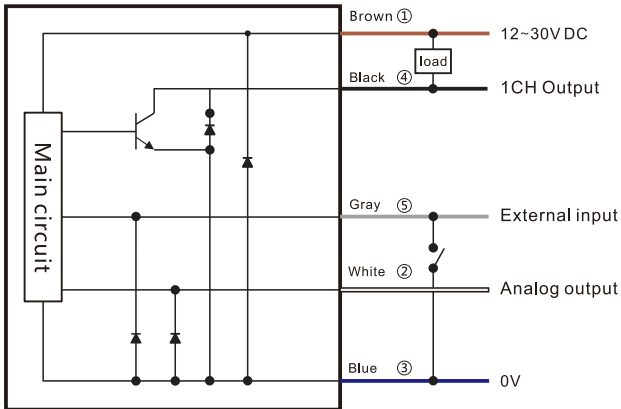
Dimensions

Unit: mm

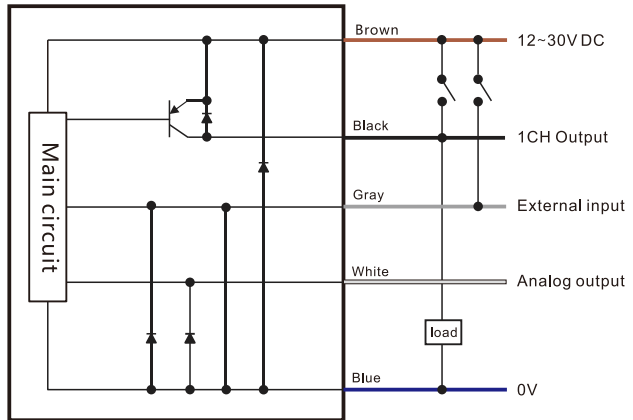


■ Analog output type

■ NPN

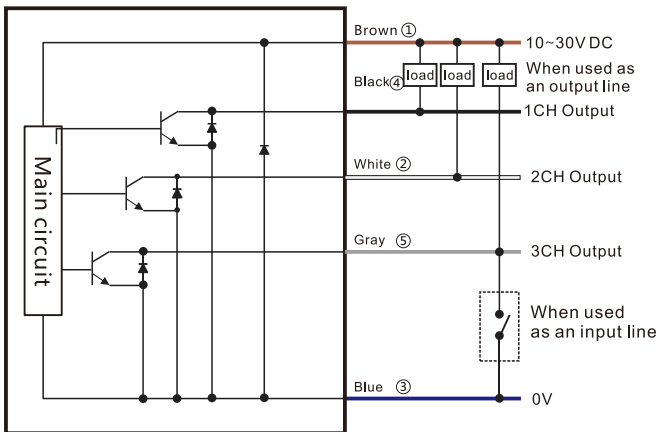


■ PNP

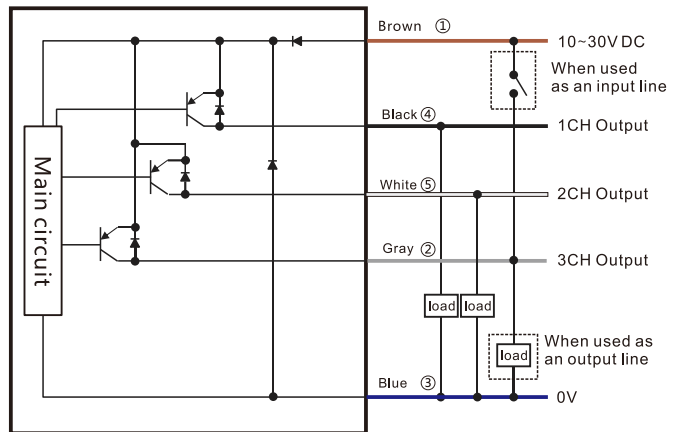


■ 3CH switch output type

■ NPN



■ PNP



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Guidance

Displacement
TOF measurement
Mini digital display
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Mini Digital Display

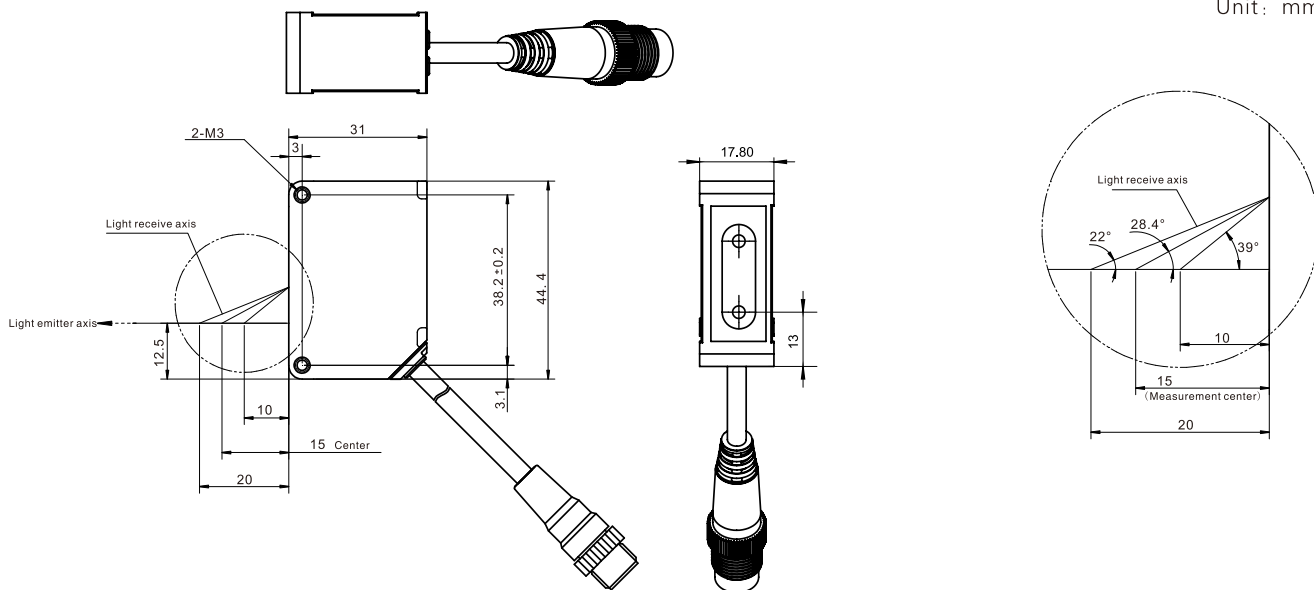
MLD22 Series



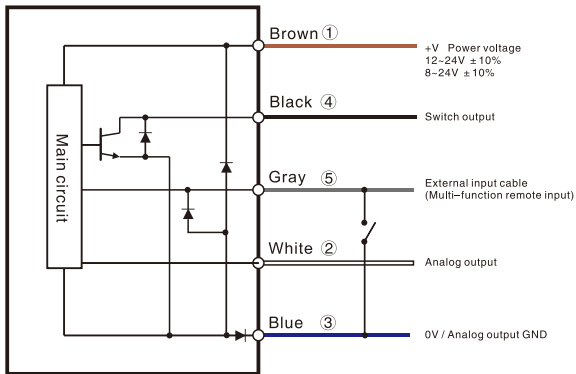
Appearance			
Sensing type	Diffuse reflection		
Center of sensing distance	15mm	35mm	100mm
Sensing distance	10~20mm	20~50mm	50~150mm
F.S	10mm	30mm	100mm
Light source	Medium. Wave length	Red Semi-conductor laser Wave length: 655nm	
	Max. output power	390 μW	1mW
Laser class	IEC/JIS	Class1	Class2
	FDA	Class2	
Beam size	0.5*0.7mm	0.45*0.8mm	0.6*0.7mm
Linearity	±0.1% F.S.		
Repeat accuracy	1 μm	6 μm	20 μm
Sampling period	500 μs/1000 μs/2000 μs/4000 μs/AUTO		
Temperature drift	±0.02% F.S./°C		±0.05% F.S./°C
Indicator	Laser emission indicator (green)/zero reset indicator (red)/output indicator (orange)/mode indicator (red)		
External input	Laser OFF, teaching, sample & hold, one-shot, zero reset (selectable)		
Output	Analog current	4~20mA output, load impedance ≤ 300 Ω	
	Analog voltage	0~10v output impedance, output resistance 100 Ω	
Switch output	NPN/PNP open collector (selectable by setting), Max. 100 mA / 30 VDC, residual voltage 1.8 V		
Operating voltage	Analog current: 12~24V Dc ± 10%; Analog voltage: 18~24V DC ± 10%		
Current consumption	< 70mA		
Connectors	Cable with M12, 5-pin connector, 300 mm length		
Protective circuit	Reverse polarity Over-current		
Ambient parameters	Degree of protection	IP67	
	Ambient temperature	-10°C~+50°C, No freezing	
	Ambient humidity	35%~85% RH, No condensation	
	Ambient brightness	Sunlight ≤ 20000Lux, Incandescent lamp ≤ 3000Lux	
	Vibration resistance	10~55Hz Double amplitude 1.5mm, XYZ three directions, 2 hours each	
	Shock resistance	3 times in each of the X, Y, and Z directions	
Material	Housing: die-cast aluminum; Front cover: PPSU; Display: PET; Cable: Oil-proof PVC		
Weight	Approx. 60G (Including cable)		
Analog current output	MLD22-15A HOT	MLD22-35A	MLD22-100A
Analog voltage output	MLD22-15V	MLD22-35V	MLD22-100V
RS485	MLD22-15-485	MLD22-35-485	MLD22-100-485
Remarks	Optional Cable: CA12 Series		

Dimensions

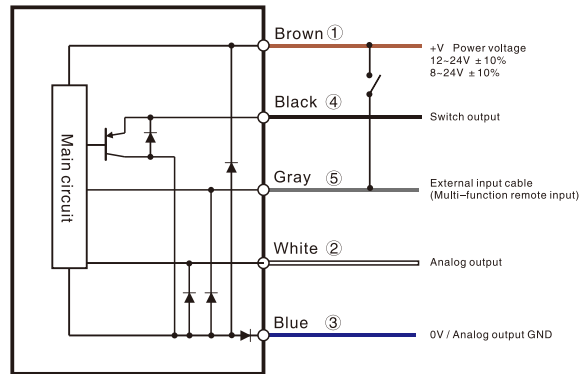
Unit: mm



NPN



PNP



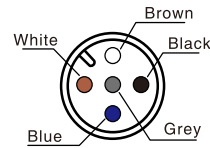
485

The pin configuration of the cable and cable connector is as follows:

Cable color	Function
Brown	DC12-24V ± 10%
Blue	0V
Grey	(N.C.)
Black	RS-485(A)
White	RS-485(B)

Connector pin configuration (sensor side)

M12 connector



- Fiber Optic
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- Ultrasonic
- Vibration
- Temperature
- Cables
- Tester

Guidance

Displacement

TOF measurement

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Built-in controller

Linear measurement

Magnetic displacement

LIDAR Scanner

Color confocal



NEW!
Economy type

Appearance

Principle		Diffuse reflection		
Center of sensing distance		30mm	100mm	200mm
Sensing distance		25~35mm	65~135mm	120~280mm
Repeat accuracy		10 μm	70 μm	200 μm
Light source	Medium, wavelength	Red semiconductor laser, wavelength: 655nm		
	Max. output power	1mW		
	Laser class	Class2		
Standard		EMC		
Temperature drift		±0.03%/°C F.S.		
Spot size		≈ Φ0.05mm	≈ Φ0.15mm	≈ Φ0.3mm
Linearity		±0.1% F.S.		
Supply voltage		12~24V DC ± 10%		
Current consumption		< 60 mA (24V DC), < 100mA (12V DC)		
Response time		1.5ms/5ms/50ms switchable		
Switch Output	NPN	NPN open-collector transistor, max. inflow current: 50mA; applied voltage: < 30V DC (between control output-0V), residual voltage: < 1.5V (inflow current < 50mA)		
	PNP	PNP open-collector transistor, max. source current: 50mA; applied voltage: < 30V DC (between control output and +V); residual voltage: < 1.5V (outflow current < 50mA)		
Analog output	Voltage	Output range: 0V ~ 5V (when alarm: +5.2V), output impedance: 100 Ω		
	Current	Output range: 4mA ~ 20mA (when alarm: 0mA), load: less than 300 Ω		
External input	NPN	Input conditions Invalid: +8V ~ +V DC or open, valid: 0V ~ +1.2V DC; input impedance: about 10k Ω		
	PNP	Input conditions Invalid: 0V ~ +0.6V DC or open, valid: +4V ~ +V DC; input impedance: about 10k Ω		
Ambient performance	Protection Degree	IP66		
	Ambient Temperature	-10°C~+45°C, No freezing		
	Ambient humidity	35%~85%RH, No condensation		
	Ambient light	Incandescent lamp: Illumination below 3000Lux on the light-receiving surface		
Cable		5-core 2M cable		
Material		Aluminum, acrylic		
Model	NPN	MLD23-30N	MLD23-100N	MLD23-200N
	PNP	MLD23-30P	MLD23-100P	MLD23-200P

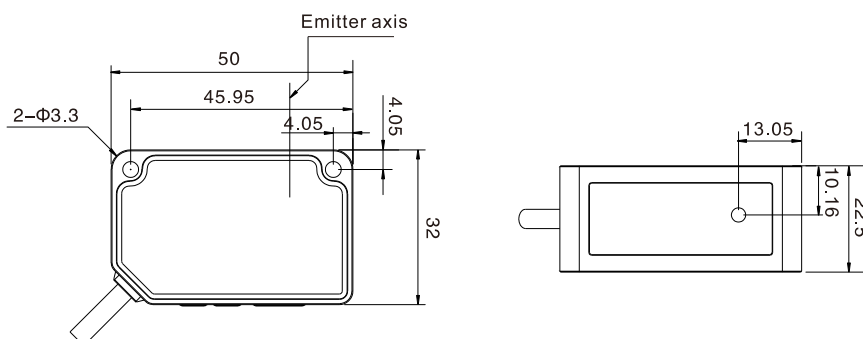
Fiber Optic
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Tester

Guidance

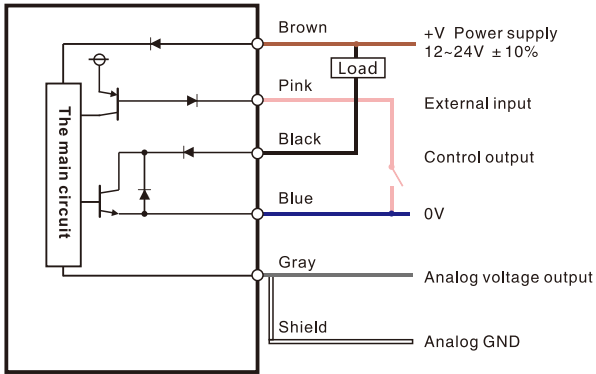
Displacement
TOF measurement
Mini digital display
Built-in controller
Linear measurement
Magnetic displacement
LIDAR Scanner
Color confocal

Dimensions

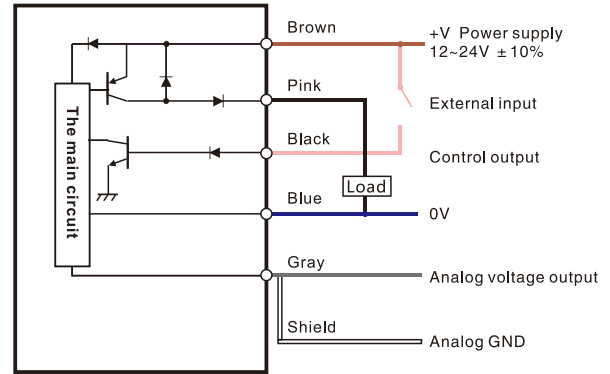
Unit: mm



NPN



PNP



- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement
- Magnetic
- Contact
- Area
- Ultrasonic
- Vibration
- Temperature
- Cables
- Tester

Guidance

Displacement

- TOF measurement
- Mini digital display
- Built-in controller
- Linear measurement
- Magnetic displacement
- LIDAR Scanner
- Color confocal

Built-in Controller

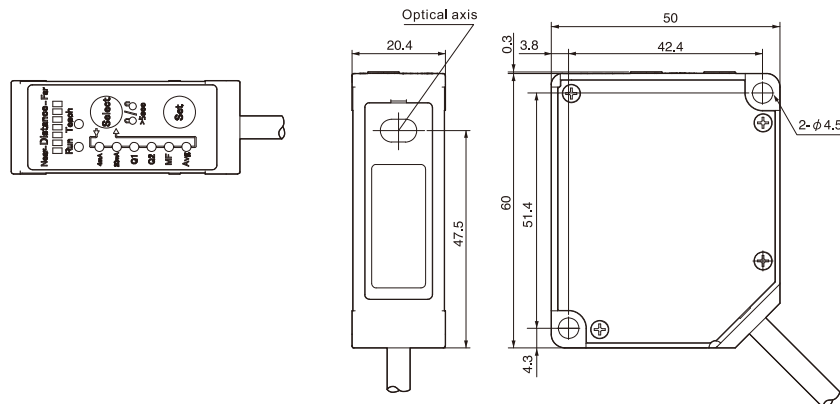
MLD33 Series



Appearance

Sensing type		Diffuse reflection				
Center of sensing distance		30mm	50mm	85mm	120mm	250mm
Sensing distance		26~34mm	40~60mm	65~105mm	60~180mm	100~400mm
F.S		8mm	20mm	40mm	120mm	300mm
Light source	Medium Wavelength	Red laser diode wavelength: 655nm				
	Max. output	1mW max				
Laser class	IEC/JIS	Class2				
	FDA	Class2				
Beam size	Close range	0.15*0.15mm	0.6*1.2mm	0.9*1.5mm	1.2*1.8mm	1.5*2.5mm
	Center	0.1*0.1mm	0.5*1.0mm	0.75*1.25mm	1.0*1.5mm	1.75*3.5mm
	Long range	0.15*0.15mm	0.4*0.9mm	0.6*1.0mm	0.5*0.8mm	2.0*4.5mm
Linearity		±0.1% F.S.				±0.3% F.S.
Repeat accuracy	Fast mode	4 μm	8 μm	15 μm	45 μm	100 μm
	Others	2 μm	5 μm	10 μm	30 μm	75 μm
Temperature drift		±0.08% F.S./°C				
Operating voltage		Switch/Current output: 12~24V DC(-5%, +10%), Voltage output: 18~24V DC(-5%, +10%)				
Current consumption		Switch/Voltage output: max.55mA(24V DC), Current output: max.85mA(24V DC)				
Output	Switch output	2 Channels output, NPN/PNP Open-connector output, ≤100/30V DC, Voltage drop≤1.8V				
	Analog output	Current output: 4~20mA; Voltage output: 0~10V				
Response time	Fast mode	max.5ms				
	Standard mode	max.12.5ms				
	High resolution mode	max.36.5ms				
	Sensitivity switch time	4ms max				
Indicator	Distance indicator	LED bar display on operation surface (25-step)				
	Output indicator	Q1 and Q2 LED lights up during output (orange)				
Ambient parameters	Degree of protection	IP67				
	Ambient temperature	-10°C~+45°C, No freezing				
	Ambient humidity	35%~85%RH, No condensation				
	Ambient brightness	Sunlight≤20000Lux, Incandescent lamp≤3000Lux				
	Vibration resistance	10~55Hz Double amplitude1.5mm, XYZ three directions, 2 hours each				
Shock resistance	500m/s ² (Approx.50G), XYZ three directions 3 times each					
Housing material		Housing: PBT, Front cover: PMMA				
Cable		Switch output: φ5mm 5core 2m cable; Analog output: φ5mm 6core 2m cable; Rs422 CI: φ5mm 8core 2m cable; Max. extended length: 10m				
Weight		Approx.65G(Not Including cable)				
2CH+Analog current 4~20mA		MLD33-30NA/PA	MLD33-50NA/PA	MLD33-85NA/PA	MLD33-120NA/PA	MLD33-250NA/PA
2CH+Analog voltage 0~10V		MLD33-30NV/PV	MLD33-50NV/PV	MLD33-85NV/PV	MLD33-120NV/PV	MLD33-250NV/PV
1CH+RS422 CI		MLD33-30N/P-422	MLD33-50N/P-422	MLD33-85N/P-422	MLD33-120N/P-422	MLD33-250N/P-422
Remarks		N:NPN output; P:PNP output				

Dimensions



Unit: mm



Appearance

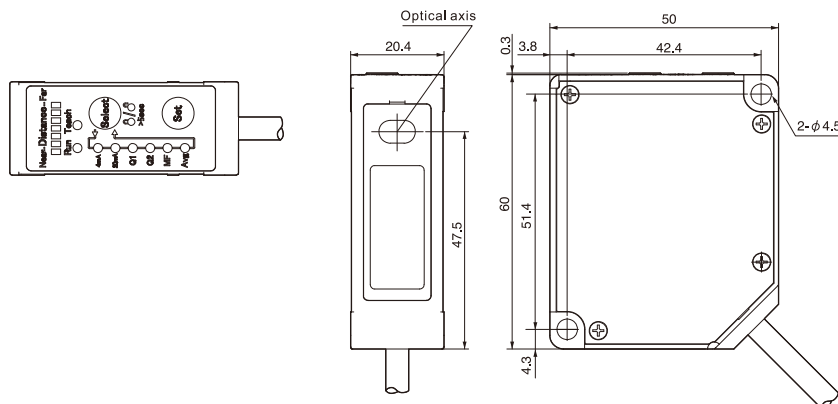
Sensing type		Regular Reflection		
Center of sensing distance		26.3mm	47.3mm	82.9mm
Sensing distance		24.3~28.3mm	42.3~52.3mm	72.9~92.9mm
F.S		4mm	10mm	20mm
Light source	Medium Wavelength	Red laser diode wavelength: 655nm		
	Max. output	1mW max		
Laser class	IEC/JIS	Class 2		
	FDA	Class 2		
Beam size	Close range	0.15*0.15mm		
	Center	0.1*0.1mm		
	Long range	0.15*0.15mm		
Linearity		±0.2% F.S		
Repeat accuracy	Fast mode		
	Others	1 μm	2.5 μm	5 μm
Temperature drift		±0.08% F.S./°C		
Operating		Switch/Current output: 12~24V DC(-5%, +10%), Voltage output: 18~24V DC(-5%, +10%)		
Current consumption		Switch/Voltage output: max.55mA(24V DC), Current output: max.85mA(24V DC)		
Output	Switch output	Dual outputs, NPN/PNP Open–connector output, ≤100/30V DC, Voltage drop≤1.8V		
	Analog output	Current output: 4~20mA; Voltage output: 0~10V		
Response time	Fast mode	max.5ms		
	Standard mode	max.12.5ms		
	High resolution mode	max.36.5ms		
	Sensitivity switch time	4ms max		
Indicator	Distance indicator	Strip shaped LED display (7 units)		
	Output indicator	ON state: Orange Q1/Q2 indicator(Orange)on		
Ambient parameters	Degree of protection	IP67		
	Ambient temperature	-10°C~+45°C, No freezing		
	Ambient humidity	35%~85% RH, No condensation		
	Ambient brightness	Sunlight≤2000Lux, Incandescent lamp≤3000Lux		
	Vibration resistance	10~55Hz Double amplitude1.5mm, XYZ three directions, 2 hours each		
	Shock resistance	500m/s ² (Approx.50G), XYZ three directions 3 times each		
Housing material		Housing: PBT,Front cover: PMMA		
Cable		Switch output: φ5mm 5core 2m cable; Analog output: φ5mm 6core 2m cable; Rs422 CI: φ5mm 8core 2m cable; Max. extended length:10m		
Weight		Approx.65g (Including cable)		
2CH+Analog current 4~20mA		MLD33-L30NA/PA	MLD33-L50NA/PA	MLD33-L85NA/PA
2CH+Analog voltage 0~10V		MLD33-L30NV/PV	MLD33-L50NV/PV	MLD33-L85NV/PV
1CH+RS422 CI		MLD33-L30N/P-422	MLD33-L50N/P-422	MLD33-L85N/P-422
Remarks		N: NPN output P: PNP output		

- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement**
- Magnetic
- Contact
- Area
- Ultrasonic
- Vibration
- Temperature
- Cables
- Tester

Guidance

- Displacement**
- TOF measurement
- Mini digital display
- Built-in controller**
- Linear measurement
- Magnetic displacement
- LIDAR Scanner
- Color confocal

Dimensions



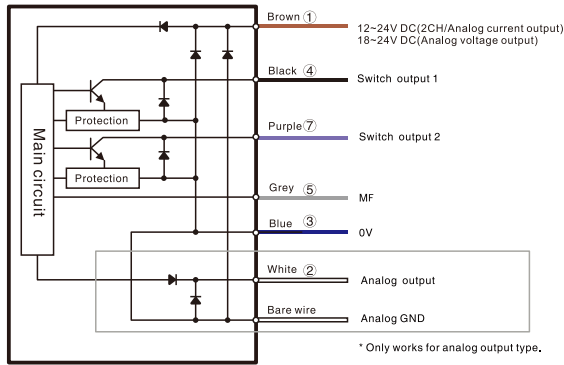
Unit: mm

Built-in Controller

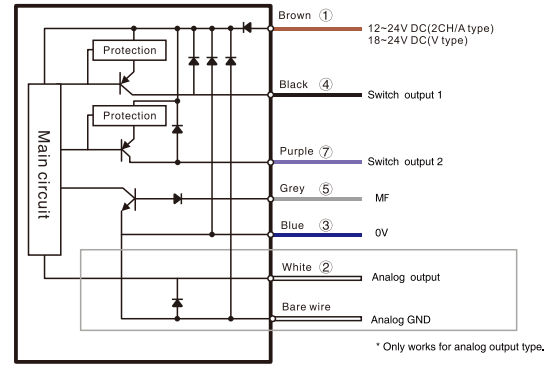
Circuit Diagram

Switch output/Analog output

NPN

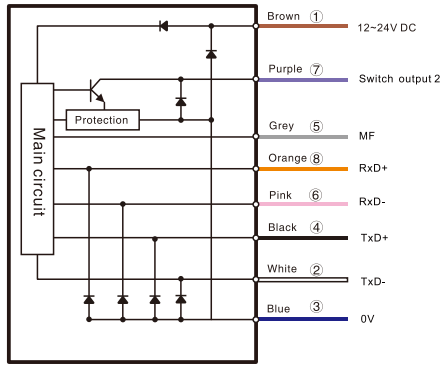


PNP

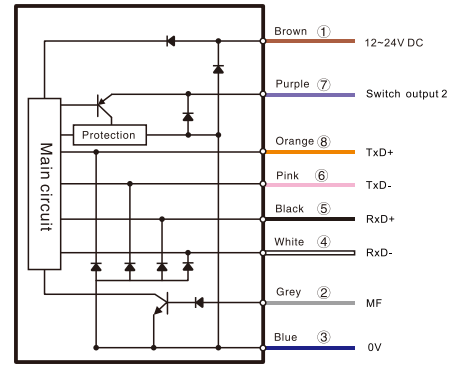


RS422

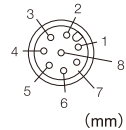
NPN



PNP



Connector pin line



Fiber Optic

Slot Sensors

Photoelectric

Laser

Proximity

Displacement

Magnetic

Contact

Area

Ultrasonic

Vibration

Temperature

Cables

Tester

Guidance

Displacement

TOF measurement

Mini digital display

Built-in controller

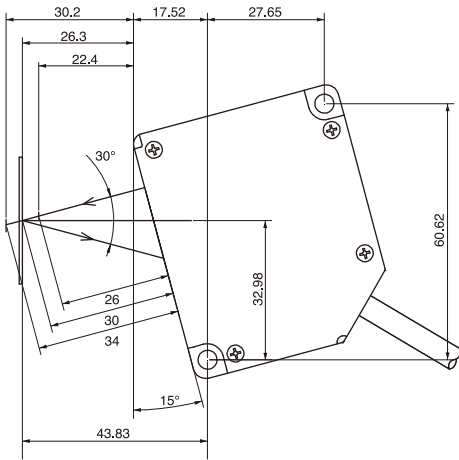
Linear measurement

Magnetic displacement

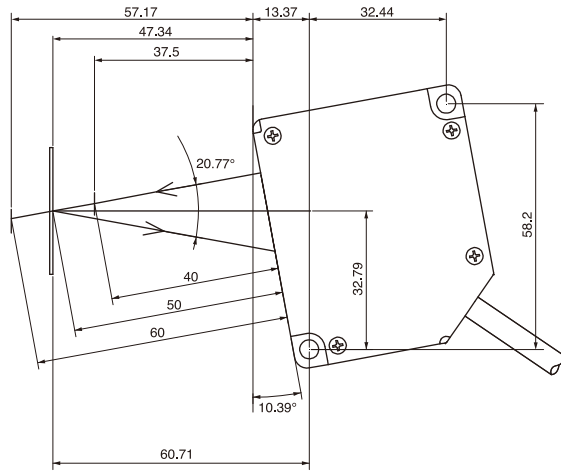
LIDAR Scanner

Color confocal

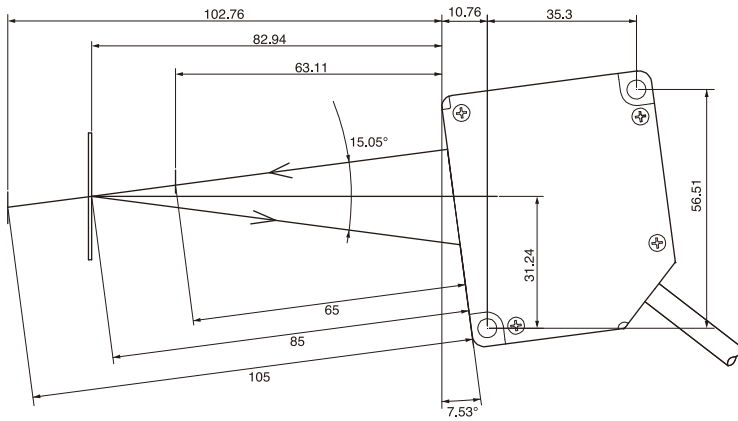
MLD33-L30



MLD33-L50



MLD33-L85



- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement**
- Magnetic
- Contact
- Area
- Ultrasonic
- Vibration
- Temperature
- Cables
- Tester

Guidance

- Displacement**
- TOF measurement
- Mini digital display
- Built-in controller**
- Linear measurement
- Magnetic displacement
- LIDAR Scanner
- Color confocal

Built-in Controller

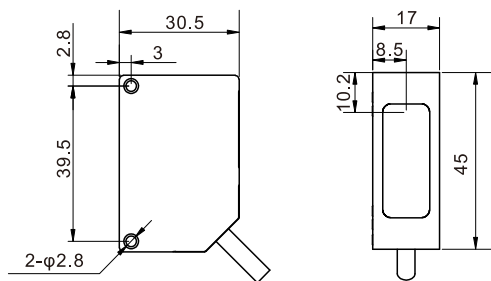
MLD17 Series



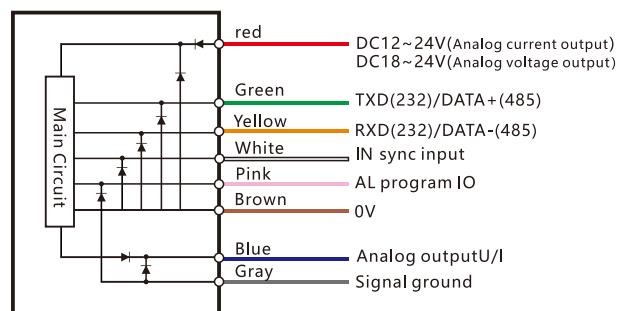
Appearance							
Sensing type	Diffuse reflection						
Sensing distance	20~30mm	20~45mm	30~80mm	55~155mm	65~315mm	105~605mm	
F.S	10mm	25mm	50mm	100mm	250mm	500mm	
Light source	Medium. Wave length Max. Red semiconductor laser wavelength: 660nm, blue semiconductor laser wavelength: 405nm						
output power	≤1mW						
IEC/JIS	Class2						
Fiber Optic	Linearity			±0.05%		±0.1%	
Slot Sensors	Repeat accuracy			0.01%		0.02%	
Photoelectric	Sampling period			9400Hz			
Laser	Temperature drift			0.02% F.S./°C			
Proximity	Analog current Output			Output 4 ~ 20mA, allowable load resistance 500 Ω			
	Analog voltage			0~10v output, output resistance 100 Ω			
Displacement	Digital output			RS232orRS485			
Magnetic	Operating voltage			9~36V			
Contact	Power consumption			2W			
Area	Synchronous input			2.4~24V			
Ultrasonic	Logic output			Programming function,NPN:100mA Max,40V Max			
Vibration	Degree of protection			IP67			
Temperature	Ambient temperature			-10°C~+60°C, No freezing			
	Ambient humidity			5%~95%RH, No condensation			
	Ambient illuminance			10000Lux			
Cables	Vibration resistance			20g/10~1000Hz, 6 hours in each direction of XYZ			
Tester	Shock resistance			30g/6ms			
	Material			Housing: aluminum			
	Weight			≈40g			
Guidance	485 Voltage output	MLD17-10V-485	MLD17-25V-485	MLD17-50V-485	MLD17-100V-485	MLD17-250V-485	MLD17-500V-485
	232 Voltage output	MLD17-10V-232	MLD17-25V-232	MLD17-50V-232	MLD17-100V-232	MLD17-250V-232	MLD17-500V-232
Displacement	485 Current output	MLD17-10I-485	MLD17-25I-485	MLD17-50I-485	MLD17-100I-485	MLD17-250I-485	MLD17-500I-485
TOF measurement	232 Current output	MLD17-10I-232	MLD17-25I-232	MLD17-50I-232	MLD17-100I-232	MLD17-250I-232	MLD17-500I-232

Dimensions

Unit: mm



Circuit diagram





Appearance

Sensing type		Diffuse reflection					
Sensing distance		15~20mm	30~45mm	55~85mm	90~190mm	125~625mm	245~1245mm
F.S		5mm	15mm	30mm	100mm	500mm	1000mm
Light source	Medium. Wave length Max. output power	Red semiconductor laser wavelength: 660nm, blue semiconductor laser wavelength: 405nm					
IEC/JIS		class2 (Low power) , class3R, class3B (High power)					
Linearity		± 0.05%				± 0.1%	
Repeat accuracy		0.01%				0.02%	
Sampling period		9400Hz					
Temperature drift		0.02% F.S./°C					
Output	Analog current	Output 4 ~ 20mA, allowable load resistance 500 Ω					
	Analog voltage	0~10v output, output resistance 100 Ω					
Digital output		RS232orRS485					
Operating voltage		9~36V					
Power consumption		1.5~2W					
Synchronous input		2.4~24V					
Logic output		Programming function,NPN:100mA Max,40V Max					
Ambient parameters	Degree of protection	IP67					
	Ambient temperature	-10°C~+60°C, No freezing					
	Ambient humidity	5%~95% RH, No condensation					
	Ambient illuminance	10000Lux (Low power) , 30000lux, >30000lux (High power)					
	Vibration resistance	20g/10~1000Hz, 6 hours in each direction of XYZ					
Shock resistance		30g/6ms					
Material		Housing: aluminum					
Weight		≈ 100g					
485 Voltage output		MLD27-5V-485	MLD27-15V-485	MLD27-30V-485	MLD27-100V-485	MLD27-500V-485	MLD27-1000V-485
232 Voltage output		MLD27-5V-232	MLD27-15V-232	MLD27-30V-232	MLD27-100V-232	MLD27-500V-232	MLD27-1000V-232
485 Current output		MLD27-5I-485	MLD27-15I-485	MLD27-30I-485	MLD27-100I-485	MLD27-500I-485	MLD27-1000I-485
232 Current output		MLD27-5I-232	MLD27-15I-232	MLD27-30I-232	MLD27-100I-232	MLD27-500I-232	MLD27-1000I-232

- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement**
- Magnetic
- Contact
- Area
- Ultrasonic
- Vibration
- Temperature
- Cables
- Tester

Guidance

Displacement

TOF measurement

Mini digital display

Built-in controller

Linear

measurement

Magnetic

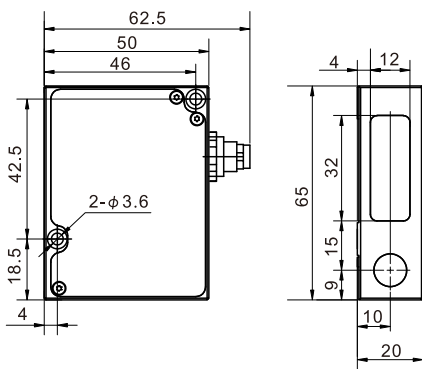
displacement

LIDAR Scanner

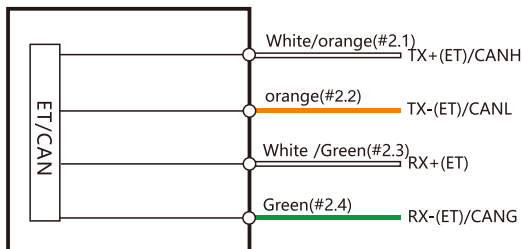
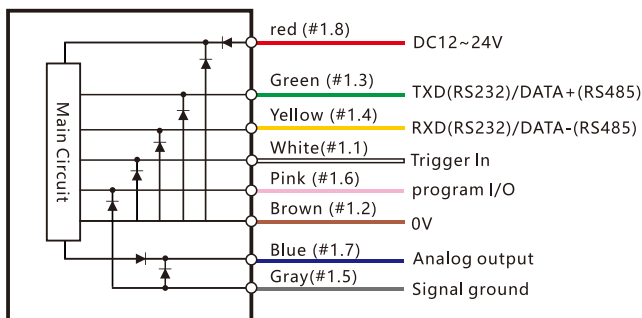
Color confocal

Dimensions

Unit: mm



Circuit diagram



connector #1



connector #2(optional)



Built-in Controller

MLD27-H Series



Appearance

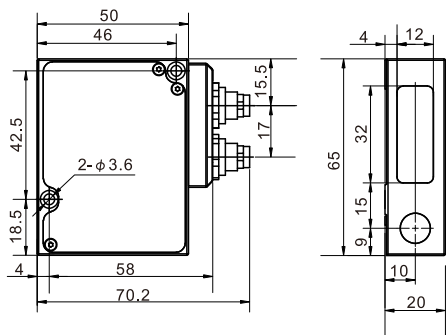
Sensing type	Diffuse reflection					
Sensing distance	15~20mm	30~45mm	55~85mm	65~115mm	90~190mm	80~330mm
F.S	5mm	15mm	30mm	50mm	100mm	250mm
Light source	Red semiconductor laser wavelength (default) : 660nm, blue semiconductor laser wavelength: 405nm					
Medium. Wave length Max.	≤4.8mW			≤20mW		
output power	3R			3B		
IEC/JIS	3R			3B		
Linearity	± 0.1 (60 kHz); ± 0.2 (120 kHz); ± 0.3 (180 kHz)					
Repeat accuracy	0.01 (60 kHz); 0.02 (120 kHz); 0.03 (180 kHz)					
Sampling period	60 or 120 or 180 kHz (default 60K)					
Temperature drift	0.02% F.S./°C					
Output	Output 0 ~ 10V, output impedance 100 Ω					
Digital output	Parameters: RS232 or 485, data transmission: Ethernet (UDP)					
Operating voltage	9~36V					
Power consumption	4.8W					
Synchronous input	2.4~5V(CMOS, TTL)					
Logic output	Programming function,NPN:100mA Max,40V Max					
Degree of protection	IP67					
Ambient temperature	-10°C~+60°C, No freezing					
Ambient humidity	5%~95%RH, No condensation					
Ambient illuminance	30000Lux					
Vibration resistance	20g/10~1000Hz, 6 hours in each direction of XYZ					
Shock resistance	30g/6ms					
Material	Housing: aluminum					
Weight	110g					
485 output	MLD27-H5V-485	MLD27-H15V-485	MLD27-H30V-485	MLD27-H50V-485	MLD27-H100V-485	MLD27-H250V-485
232 output	MLD27-H5V-232	MLD27-H15V-232	MLD27-H30V-232	MLD27-H50V-232	MLD27-H100V-232	MLD27-H250V-232

- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement**
- Magnetic
- Contact
- Area
- Ultrasonic
- Vibration
- Temperature
- Cables
- Tester
- Guidance

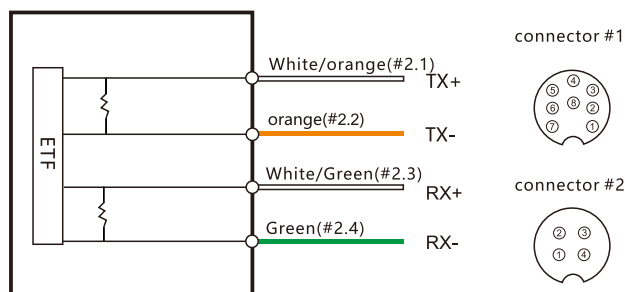
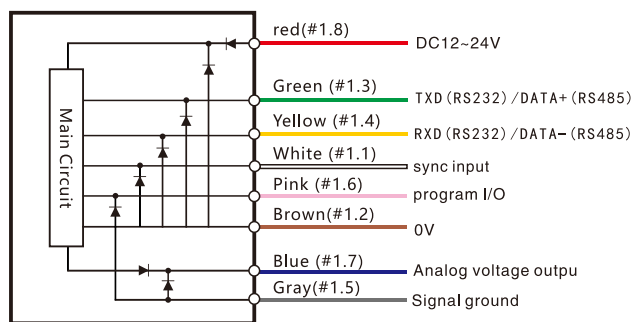
- Displacement**
- TOF measurement
- Mini digital display
- Built-in controller**
- Linear measurement
- Magnetic displacement
- LIDAR Scanner
- Color confocal

Dimensions

Unit: mm



Circuit diagram





Appearance

Reference distance	35mm	125mm	170mm	340mm	
Sensing range	MR(Range)	10mm	50mm	100mm	250mm
	SMR(Gauge)	25mm	75mm	70mm	90mm
	Xsmr(Near)	8mm	30mm	48mm	65mm
	xemr(Far)	11mm	41mm	82mm	180mm
Operating voltage	9~30V				
Power consumption	6W (without built-in heater)				
Communication	Ethernet/1000Mbps				
Synchronous input	RS422, 3 channel				
Output	RS422, 1 channel				
Laser source	658nm or 405nm or 450nm or 808nm				
Laser class	class 2M (IEC)				
Linearity	Z axis	± 0.05% F.S. (standard mode); ± 0.1% F.S. (DS mode)			
	X axis	± 0.2% F.S.			
Resolution	Z axis	0.01% F.S. (standard mode), 0.02% F.S. (DS mode)			
	X axis	648 or 1296 points (programmable value)			
Standard sampling rate (full working range)	484 profiles / sec (standard mode); 938 profiles / sec (DS mode)				
Maximum sampling rate (ROI mode)	5096 profiles / sec; 6800 profiles / sec (DS mode)				
Temperature drift	0.02% F.S./°C				
Enclosure rating	IP67				
Ambient luminance	Incandescent or fluorescent; Max.5000 lux				
Ambient temperature	-20°C~+40°C				
Relative humidity	5~95%				
Shock resistance	30g/6ms				
Vibration resistance	20g/10~1000Hz 6 hours in XYZ direction				
Material	Aluminum/Glass				
Storage temperature	-20°C~+70°C				
Weight	550g		600g		
Model No.	ESX-G10	ESX-G50	ESX-G100	ESX-G250	

- Fiber Optic
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- Tester

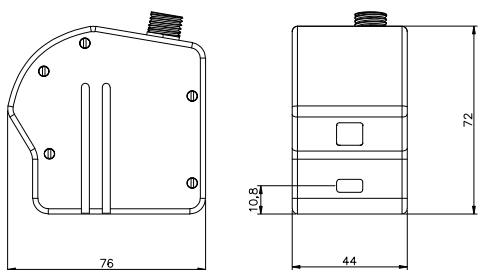
Guidance

Displacement

- TOF measurement
- Mini digital display
- Built-in controller
- Linear measurement**
- Magnetic displacement
- LIDAR Scanner
- Color confocal

Dimensions

Unit: mm



connector #1



connector #2



Circuit diagram connector #1

#	Assignment, 100baseTX	Assignment, 1000baseT
1		D4+
2		D3-
3		D3+
4	RX+	D2-
5	RX+	D2+
6	TX+	D1-
7	TX+	D1+
8		D4-

connector#2

#	Assignment	Note
1	OUT1-	RS422
2	IN3-	RS422
3	IN3+	RS422
4	IN2-	RS422
5	IN2+	RS422
6	NEXT_LAS_OFF	Laser OFF
7	IN2+	RS422
8	IN2-	RS422
9	OUT1+	RS422
10	V+	+9~30V, 650mA max
11	GND	Grounding
12	0V	0V power supply(-)

Magnetic Displacement

MR-D Series

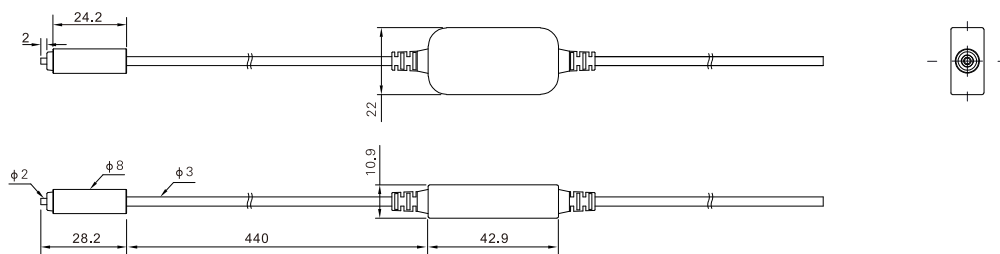


Appearance		
Detection principle	Differential transformer	
Measuring range	1mm	
Resolution	0.2 μm	
Repeat accuracy	5 μm	
Measuring force	Downward mounting	1.0N
	Horizontal mounting	0.9N
	Upward mounting	0.8N
Sampling period	100ms	
Mechanical response	40Hz	
Operating voltage	12~24V	
Indicator light	Monochrome LED	
Degree of protection	IP67	
Ambient temperature	(-10°C~+55°C)	
Ambient humidity	10~85% RH, No freezing	
Vibration resistance	10~55HZ Double amplitude 1.5mm, XYZ three directions, 2 hour each	
Shock resistance	1000m/s ²	
Material	SUS304. Cable between sensor and repeater: PVC, Relay amplifier: PPSU	
Communication protocol	Modbus ASCII	
Weight	≈30g	
Model No.	MR-D28-485	

- ※ Values display when ambient temperature is 20°C
- ※ Customization is available at customer's requests

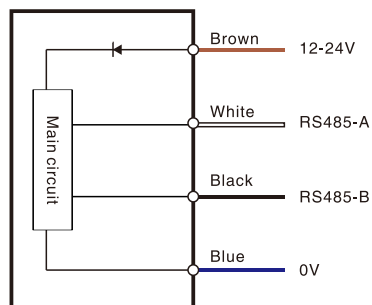
Dimensions


Unit: mm



Circuit diagram

■ 485



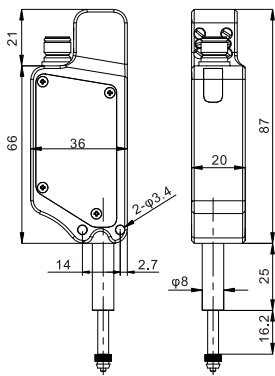
Appearance				
Detection principle	Scale pulse system (absolute value type)			
Measuring range	15mm	35mm	55mm	
Resolution	0.1 μm	0.5 μm	1.0 μm	
Repeat accuracy	± 2 μm	± 2 μm	± 3 μm	
Operating Voltage	12V (No analog output) 15V (Analog output)			
Indicator light	2-color LED (red, green)			
Degree of protection	IP50			
Ambient humidity	(-10°C~+50°C)			
Power consumption	0.75W			
Logic output	NPN 100mA Max; 40V Max			
Analog output	4-20mA (Loaded by 50 Ω)/0-10V			
Material	Aluminum			
Communication Interface	Rs485 and SSI or RS232			
Weight	≈ 110g	≈ 150g	≈ 180g	
Model No.	12V Voltage Type	MR-DT-L15- <small>485: RS485&SSI Output 232: RS232 Output</small>	MR-DT-L35- <small>485: RS485&SSI Output 232: RS232 Output</small>	MR-DT-L55- <small>485: RS485&SSI Output 232: RS232 Output</small>
	15V Voltage Type	MR-DT-H15- <small>A: Current output V: Voltage output 485: RS485&SSI Output 232: RS232 Output</small>	MR-DT-H35- <small>A: Current output V: Voltage output 485: RS485&SSI Output 232: RS232 Output</small>	MR-DT-H55- <small>A: Current output V: Voltage output 485: RS485&SSI Output 232: RS232 Output</small>

- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement**
- Magnetic
- Contact
- Area
- Ultrasonic
- Vibration
- Temperature
- Cables
- Tester

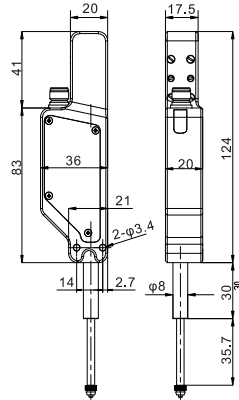
Dimensions

Unit: mm

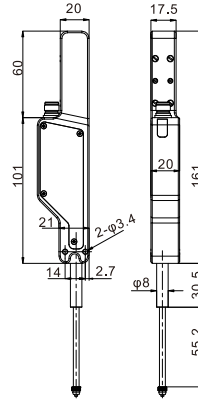
MR-DT-L/H15



MR-DT-L/H35

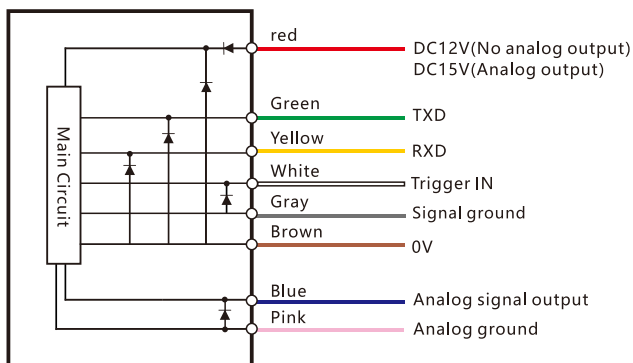


MR-DT-L/H55

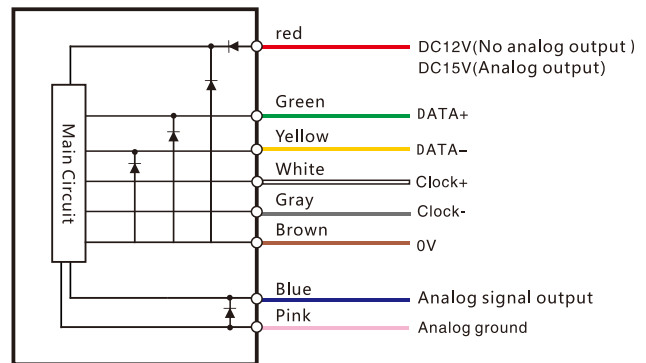


Circuit diagram

RS232



RS485-SSI



Guidance

Displacement

- TOF measurement
- Mini digital display
- Built-in controller
- Linear measurement
- Magnetic displacement**
- LIDAR Scanner
- Color confocal

LiDAR Scanner

TOF LiDAR Scanner

TOF principle



Appearance

Light source	Infrared laser(905nm)	
Laser safety level	Class 1 (GB7247.1-2012, Eye-safe IEC)	
Laser spot light diameter	8mm	
Laser spot light scan angle	12.5 mrad	
Scanning angle range	300°	
Scanning frequency	25Hz(system default)/12.5Hz/6.25Hz	
Scanning angle resolution	0.5° (system default)/0.25° /0.125°	
Sensing range	0.1m ~ 20m	0.1m ~40m
10% reflectivity range	15m	30m
Outdoor performance	Anti-dusty, Anti-sunlight	
Rain fog and smoke penetration	Supported	
Measurement error	System error (typical)	± 5cm
	Statistical error (1σ)	± 2cm
Built-in application	Monitoring mode:	Point number monitoring / target width monitoring / contour monitoring
	Regional monitoring	Monitor signal level: Attention / warning / alarm
Temperature	Number of regional groups:	16 groups, support self-learning background exclusion
	Concurrent work area group number:	16 (max)
Cables	Guide the network camera to monitor the target video positioning and tracking	
	Self-test equipment	Contents:Transparent cover dirt / block / high temperature / low temperature Output mode: Indicator + TCP packets
Tester	Ethernet	Rate: 10/100 Mbps; Network protocol: TCP/IP; Function: Device configuration / measurement data output /monitor signal output
	I/O Input	Quantity: 4; Type: Switching level input; High level range: 10V~28V DC; Low level range: 0V~5V DC Preset function: Monitor area selection (0x0 - 0xF); Regional monitoring disarm / forced alarm, active level: high level
Displacement	I/O Output	Quantity: 4; Type: PNP switch output ; Output voltage: Supply voltage;Power on: OFF;Device ready (OUT), active state: pass (High level), zone detection signal output (OUT2/OUT3/OUT4) active state: configurable
	Indicator light	Quantity: 2; Definition: ERR (Device alarm: Fault/Abnormal ,Transparent cover dirty / block, high and low temperature, Dense fog); HTR (operation status indication: detection signal / self-learning)
Built-in controller	Front panel button	Quantity: 1; Definition: Shielded monitor signal output / start background self-learning /restart device
	Operating voltage	10V~ 28V DC
Linear measurement	Power	5W(measuring),3.6W@DC 12V/14.4W@DC 24V(heating)
	Outer covering protection rank(IP)	IP65(GB4208-2008)
Magnetic displacement	Insulation resistance	1M Ω (GB16796-2009.5.4.4)
	Dielectric strength	0.5KV(GB16796-2009.5.4.3)
LiDAR Scanner	Weight	0.6kg
	Dimension(L×W×H)	83.5 × 85 × 104.9(mm)
Color confocal	Electromagnetic compatibility (EMC)	Electrostatic discharge
		Fast bursts
		Electromagnetic field radiation immunity
Surge immunity	GB / T17626.5-2008 Power interface: 1.2 / 50 μs, 2KV / 1KA (Class 3) Ethernet interface: 10 / 700 μs, 1KV / 25A (Class 2); I / O interface: 1.5 / 50 μs, 0.5KV / 0.25KA (Class 1)	
Impact	GB/T 2423.5	
Single impact	15g, 11ms	
Continuous impact	10g, 16ms	
Vibration	GB/T 2423.10	
Frequency Range	10Hz~150Hz	
Amplitude	5g	
Humidity	93%, +40℃, 2h (GB/T 2423.3)	
Operating temperature range	-25℃~+50℃	
Storage temperature range	-30℃~+70℃	
Ambient illumination range	≤70,000lux	
Model NO.	AS-21C	AS-41C

Displacement

Fiber Optic

Slot Sensors

Photoelectric

Laser

Proximity

Displacement

Magnetic

Contact

Area

Ultrasonic

Vibration

Temperature

Cables

Tester

Guidance

Displacement

TOF measurement

Mini digital display

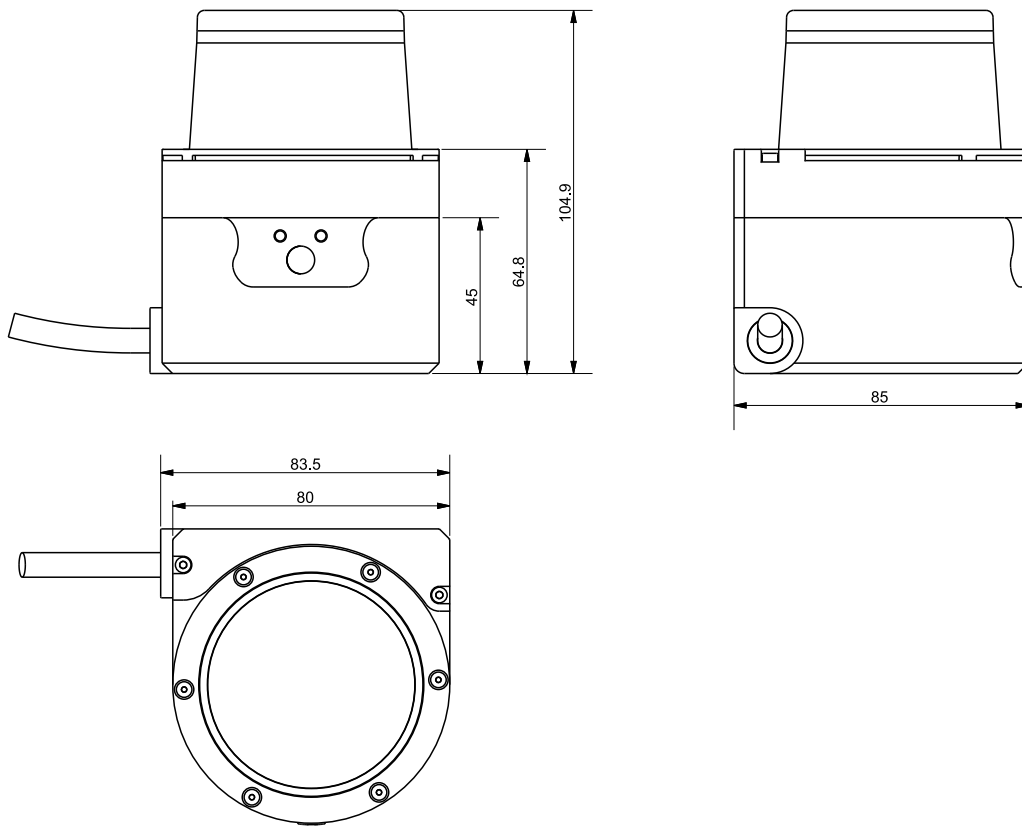
Built-in controller

Linear measurement

Magnetic displacement

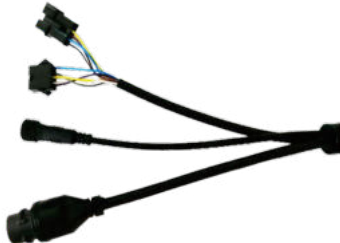
LiDAR Scanner

Color confocal



- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement
- Magnetic
- Contact
- Area
- Ultrasonic
- Vibration
- Temperature
- Cables
- Tester

Power Interface

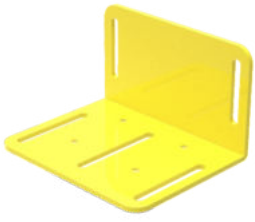

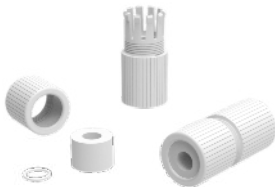
<p>I/O</p> <p>Power</p> <p>Network port</p> 	Socket	Type	Explanation
	DC002	Power	Female 2 pin
	Ethernet	RJ45 socket	4 pin
	I/O	Cable	10 pin

Guidance

Displacement

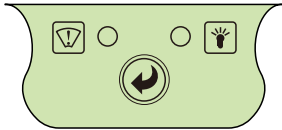



- TOF measurement
- Mini digital display
- Built-in controller
- Linear measurement
- Magnetic displacement
- LiDAR Scanner
- Color confocal

Accessories

			<p>Mounting screws, gasket and easy installation tool</p>
<p>Composite Bracket: AS-21C-AT 1 Piece</p>	<p>Power Cable: AS-21C-EC 1 Strip</p>	<p>Crystal Protective Cover: AS-21C-WJ 1 Piece</p>	<p>Accessories: M4x8 1 Set</p>

LiDAR Scanner

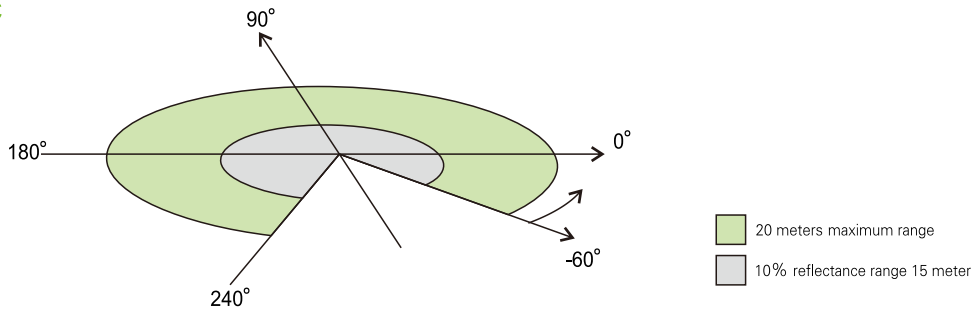
Indicators and Operation Buttons

	Name	Instructions
	 ERR	Work fault indicator ◆ Startup state: Light on(About 27s) Always off: No fault ◆ Always on Internal fault ◆ Always on: Internal fault, Abnormal measurement ◆ Long flicker (0.25Hz) : High / low temperature alarm ◆ Short flicker(1Hz) : Transmissive cover is dirty/occluded ¹
	 HTR	Work status indicator ◆ Startup state: Off ◆ Off: The device does not start measuring/ready to restart ◆ Always on Equipment normal measurement ◆ Flash1 (0.5Hz) : Monitor Signal output ◆ Flash2 (1Hz) : Self-learning ² ◆ Flash3 (2.5Hz) : Ready to start self-learning ²
	 SLR	Operation button ◆ short press (1s~5s) Start background self-learning ◆ Long press (≥ 6s) : Delete background

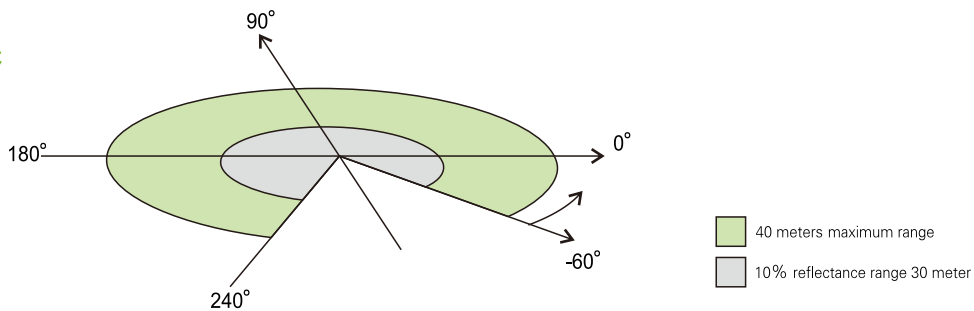
1: Including being blocked by dense fog or the detection area being blocked.
 2: Including "background self-learning" and "normal goal self-learning"(customized function).

Measuring coordinate system/scan range/range

AS-21C



AS-41C



TOF principle

NEW!

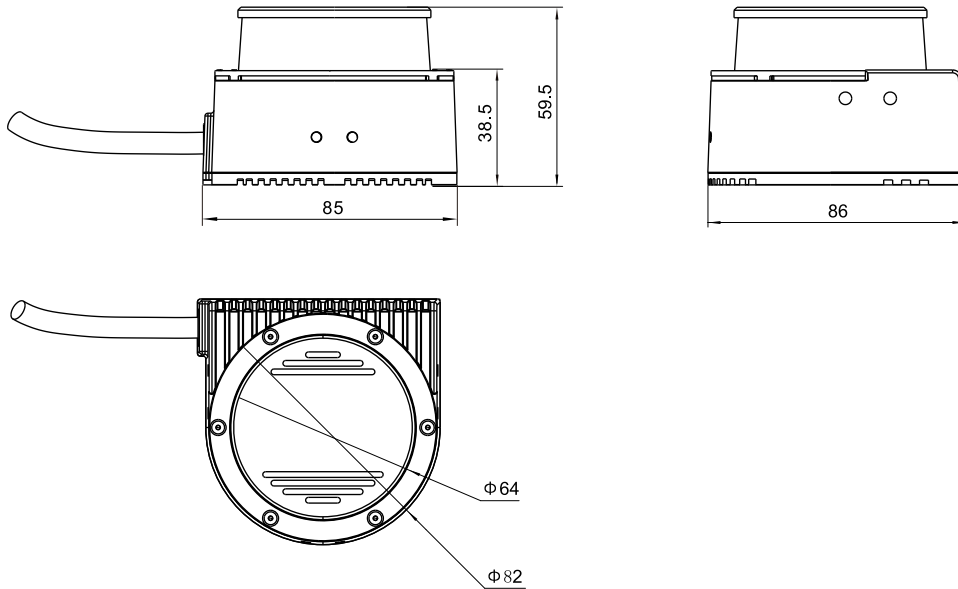


Appearance		
Light source	Infrared laser(905nm)	
Laser safety level	Class1(GB7247.1-2012, Eye-safe IEC)	
Laser spot light diameter	10mm	
Laser spot light scan angle	10.0(H) 2.0(V)mrad	
Scanning angle range	360°	
Scanning frequency	12.5Hz	
Scanning angle resolution	0.5°	
Sensing range	0.1m ~20m	
10% reflectivity range	15m	
Outdoor performance	Indoor, anti - light, anti - dirt	
Rain fog and smoke penetration	Support	
Measurement error	System error (typical) Statistical error (1σ)	
	± 5cm (1m~15m) ± 2cm (1m~15m)	
Built-in application	Monitoring mode: point number monitoring / target width monitoring / contour monitoring	
Regional monitoring	Monitoring signal type: attention / warning / alarm Number of regional groups: 16 groups Number of concurrent work area groups: 16 (max) Can detect targets of any shape, support normal target self-learning function	
Self-test equipment	Contents: Dirty cover / blocking / high temperature / low temperature; output method: indicator + TCP message	
Ethernet	Rate: 10/100 Mbps; network protocol: TCP / IP; function: device configuration / measurement data output / monitor signal output	
I/O Input	Quantity: 4; Type: Level input; High level range: 10V~28V DC; Low level range: 0V~5V DC; Preset function: monitoring area selection (0x0 ~ 0xF); area monitoring disarm / force alarm, effective level: high level;	
I/O Output	Quantity: 4; Type: PNP switch output; Output voltage: power supply voltage; Power-on state: off; Device ready (OUT), valid state: on, zone detection signal output (OUT2 / OUT3 / OUT4) valid state: configurable	
Indicator light	Quantity: 2; Definition: ERR (equipment alarm: failure / abnormality, dirty / transparent cover, high and low temperature, dense fog); HTR (operation status indication: detection signal / self-learning)	
Operating voltage	12V~28V DC	
Power	4.5W@DC 24V	
Outer covering protection rank(IP)	IP65(GB4208-2008)	
Insulation resistance	1M Ω (GB16796-2009.5.4.4)	
Dielectric strength	0.5KV(GB16796-2009.5.4.3)	
Weight	0.5kg	
Dimension(L×W×H)	86.0 × 85.0 × 59.5(mm)	
Electromagnetic compatibility (EMC)	Electrostatic discharge	6KV (GB/T17626.2-2006, Class 3)
	Fast bursts	1KV (GB/T17626.4-2008, Class 2)
	Electromagnetic field radiation immunity	GB/T17626.3-2006, Class 2
Surge immunity	GB/T17626.5-2008; Power interface: 1.2/50 μs, 2KV/1KA (Class 3) ; Ethernet interface: 10/700 μs, 1KV/25A (Class 2) ; I/O interface: 1.5/50 μs, 0.5KV/0.25KA (Class 1) ;	
Impact	GB/T 2423.5	
Single impact	15g, 11ms	
Continuous impact	10g, 16ms	
Vibration	GB/T 2423.10	
Frequency Range	10Hz~150Hz	
Amplitude	5g	
Humidity	93% , +40°C, 2h (GB/T 2423.3)	
Operating temperature range	-10°C~+45°C	
Storage temperature range	-30°C~+70°C	
Ambient illumination range	≤70,000lux	
Model NO.	AS-11C	

LiDAR Scanner

Dimensions

Unit:mm



Power Interface

	Socket	Type	Explanation
I/O	DC002	Power	Female 2 pin
Power	Ethernet	RJ45 socket	4 pin
Network port	I/O	Cable	9 pin

Accessories

			Mounting screws, gasket and easy installation tool
Side bracket: A AS-11C-AT	Cable:A piece of AS-11C-EC	Network cable crystal head waterproof jacket: A AS-11C-WJ	Accessories:A set of M4x8

Displacement

Fiber Optic

Slot Sensors

Photoelectric

Laser

Proximity

Displacement

Magnetic

Contact

Area

Ultrasonic

Vibration

Temperature

Cables

Tester

Guidance

Displacement

TOF measurement

Mini digital display

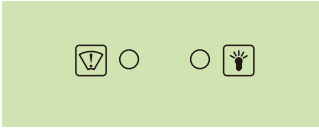


Built-in controller

Linear measurement

Magnetic displacement

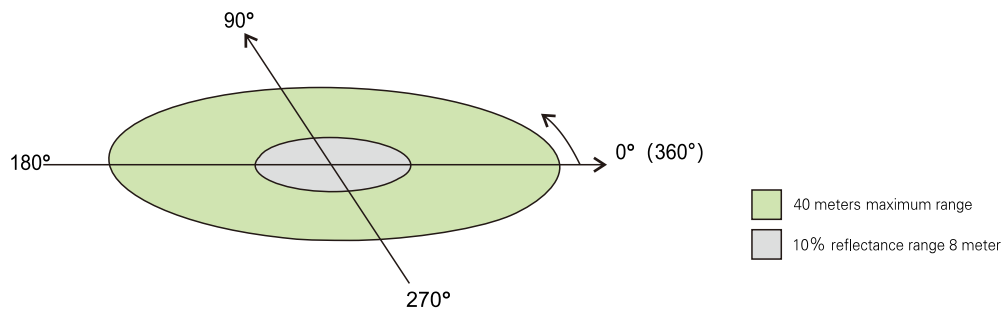
LiDAR Scanner

Color confocal

	Name	Instructions
	 ERR	<p>Work fault indicator</p> <ul style="list-style-type: none"> ◆ Startup status: bright (About 27s) ◆ Off: No fault ◆ Steady light: Internal fault ◆ Long flicker (0.5 Hz): High temperature / low temperature alarm ◆ Short flicker (1 Hz): Transmissive cover is dirty/occluded¹
	 HTR	<p>Work status indicator</p> <ul style="list-style-type: none"> ◆ Startup state: off ◆ Off: The device does not start measurement/ready to reboot ◆ Bright: Normal measurement of equipment ◆ Flashing 1 (0.5Hz): Monitor signal output ◆ Flashing 2 (1 Hz): Self-learning² ◆ Flashing 3 (2.5Hz) : Ready for self-learning²

1: Including being blocked by dense fog or the detection area being blocked.
 2: Including "background self-learning" and "normal goal self-learning"(customized function).

Measuring coordinate system/scan range/range



- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement
- Magnetic
- Contact
- Area
- Ultrasonic
- Vibration
- Temperature
- Cables
- Tester

Guidance

- Displacement**
- TOF measurement
- Mini digital display
- Built-in controller
- Linear measurement
- Magnetic displacement
- LiDAR Scanner
- Color confocal

LiDAR Scanner

Displacement

Navigation type

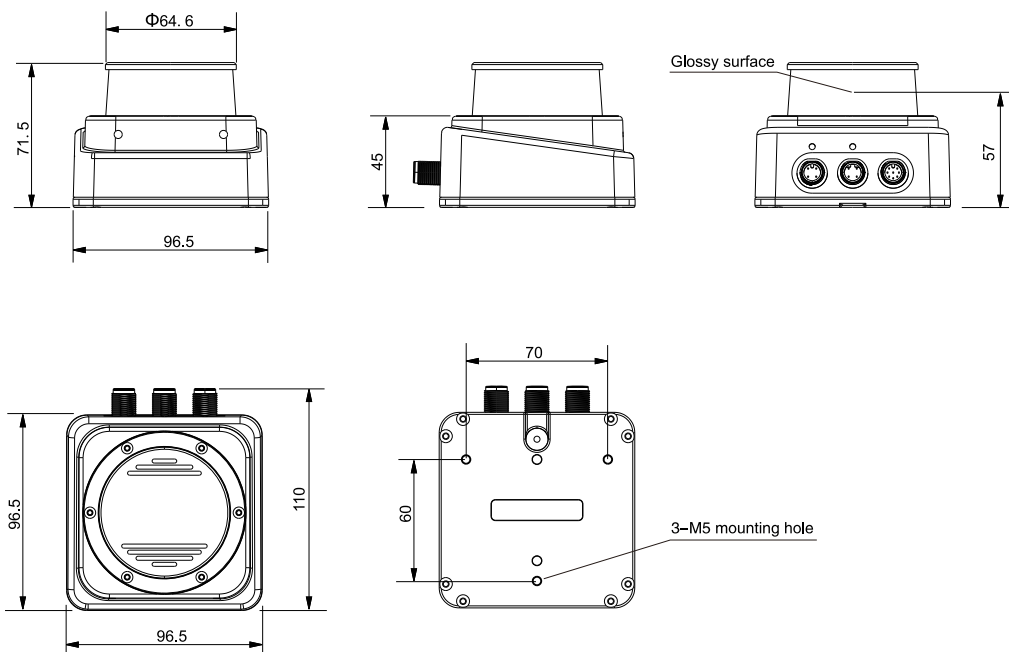
TOF principle

NEW!

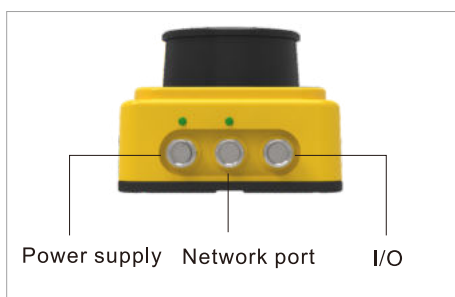


Appearance

Light source	Infrared laser (905nm)	
Laser safety level	Class I (GB7247.1-2012, human eye safety)	
Laser spot light diameter	10mm	
Laser spot light scan angle	2.0(H)×8.0(V)mrad	
Scanning angle range	360°	
Scanning frequency	10Hz/20Hz	
Scanning angle resolution	0.05° /0.1°	
Sensing range	0.2m ~100m	
RSSI Measurement Range	3%~1000% (reflector)	
10% reflectivity range	20m	
Outdoor performance	Anti-sunlight, anti-dirt, support smoke penetration, use under non-rainfall conditio	
Measurement data	Composite data (distance + RSSI)	
Measurement error	System error (typical)	Distance measurement: 25mm(1m~20m) / 40mm(20m~50m); RSSI measurement: 2% (1m~20m) / 4% (20m~50m)
	Statistical error (1σ)	Distance measurement: 10mm(1m~20m) / 20mm(20m~50m); RSSI measurement: 1% (1m~20m) / 2% (20m~50m)
Self-test equipment	Content: Dirty/blocking/high temperature/low temperature of the translucent cover	
Ethernet	Rate: 10/100 Mbps; function: device configuration/measurement data output	
I/O Input	Quantity: 3; Type: level input (vs. general input common ground *GND IN*); high level range: 9V – 30V DC; low level range: 0V–0.7V DC; Preset function: power saving and life extension control (In2 / In3), effective level: high lev	
I/O Output	Quantity: 3; Type: PNP switch output (vs. power supply positive terminal); Power-on state: off; Preset function: equipment on Thread (OUT), effective state: op	
Indicator light	Quantity: 4; Definition: PWR: power indicator; LNK: Ethernet indicator; ERR: working failure indicator; HTR: normal measurement indicator	
Operating voltage	9V~30V DC	
Power	5W@DC 24V	
Outer covering protection rank(IP)	IP65(GB4208-2008)	
Insulation resistance	1M Ω (GB16796-2009.5.4.4)	
Dielectric strength	0.5KV(GB16796-2009.5.4.3)	
Weight	0.7kg	
Dimension(L×W×H)	97.0 × 97.0 × 72.0(mm)	
Electromagnetic compatibility (EMC)	Electrostatic discharge	6KV (GB/T17626.2-2006, Class 3)
	Fast bursts	1KV (GB/T17626.4-2008, Class 2)
	Electromagnetic field radiation immunity	GB/T17626.3-2006, Class 2
Surge immunity	GB/T17626.5-2008; Power interface: 1.2/50 μs, 2KV/1KA (Class 3) ; Ethernet interface: 10/700 μs, 1KV/25A (Class 2) ; I/O interface: 1.5/50 μs, 0.5KV/0.25KA (Class 1) ;	
Impact	GB/T 2423.5	
Single impact	15g, 11ms	
Continuous impact	10g, 16ms	
Vibration	GB/T 2423.10	
Frequency Range	10Hz~150Hz	
Amplitude	5g	
Humidity	93%, +40°C, 2h (GB/T 2423.3)	
Operating temperature range	-10°C~+50°C	
Storage temperature range	-30°C~+70°C	
Ambient illumination range	≤80,000lux	
Model NO.	AS-100C	

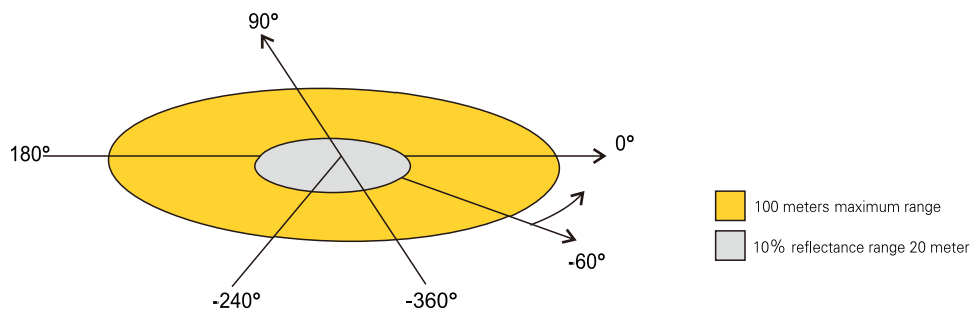


Power connector



Socket	Types	Number of terminal
Power supply	M12(Type A), Male	4
Etherne	M12(Type B), Male	4
I/O	M12(Type B), Male	8

Measuring coordinate system/scanning range/range



- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement**
- Magnetic
- Contact
- Area
- Ultrasonic
- Vibration
- Temperature
- Cables
- Tester

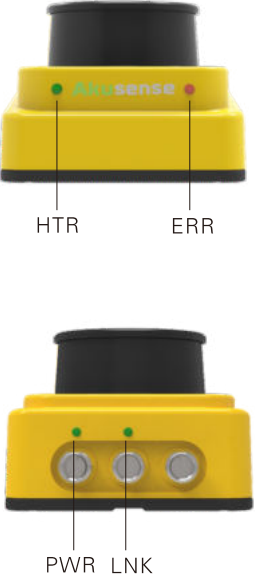
Guidance

Displacement

- TOF measurement
- Mini digital display
- Built-in controller
- Linear measurement
- Magnetic displacement
- LIDAR Scanner**
- Color confocal





LiDAR Scanner

Indicator lights and operation buttons

		Name	Description
		PWR	Power Indicator <ul style="list-style-type: none"> ◆ Normal off: no power / power is invalid ◆ Constant light: power on
LNK	Ethernet indicator <ul style="list-style-type: none"> ◆ Always off: no network connection ◆ Always on: there is a network connection 		
ERR	Work failure indicator <ul style="list-style-type: none"> ◆ Starting state: bright (about 24 seconds) ◆ Always off: no fault ◆ Always on: internal fault/measurement abnormal¹ ◆ Long flashing (0.5Hz): high temperature/low temperature alarm ◆ Short flashing (1Hz): Dirty/obstructed light transmission cover² 		
HTR	Normal measurement indicator <ul style="list-style-type: none"> ◆ Starting state: off ◆ Always off: the device has not started to measure ◆ Always on: the equipment is measuring normally 		

1: Including measurement stop and motor stop;
 2: Including being blocked by dense fog.

Accessories

					Mounting screws, washers And easy installation tools
Mounting bracket: AS-100C-AT set	M12 dust plug Comes with	Power cable: AS-100C-EC A	RJ45 network cable: AS-100C-IOCB A	I/O cable: AS-100C-IOCB A	Parts and accessories: M5x8 set

Color Confocal Displacement Sensor

ADV Series

Displacement

Probe



NEW!



Sensing distance	8mm	11mm	16mm	18mm
Measuring range	± 0.2mm	± 1.2mm	± 1mm	± 1mm
Resolution ^{*1}	0.02 μm	0.05 μm	0.05 μm	0.05 μm
Linearity ^{*2}	± 0.15 μm	± 0.45 μm	± 0.35 μm	± 0.3 μm
Spot diameter ^{*3}	2 μm	16 μm	8 μm	25 μm
Maximum inclination ^{*4}	± 40°	± 60°	± 30°	± 22°
Probe size	Φ41*99mm	Φ98*266mm	Φ41*159mm	Φ34*75mm
Probe weight	220g	3250g	360g	105g
Degree of protection	IP40	IP40	IP40	IP40
Model NO.	ACC-008L	ACC-011L	ACC-016L	ACC-018L

Controller



NEW!



Sensing distance	30mm	33mm	40mm	55mm
Measuring range	± 2mm	± 2mm	± 4mm	± 3mm
Resolution ^{*1}	0.07 μm	0.2 μm	0.12 μm	0.1 μm
Linearity ^{*2}	± 0.45 μm	± 2 μm	± 0.5 μm	± 0.65 μm
Spot diameter ^{*3}	9 μm	40 μm	40 μm	45 μm
Maximum inclination ^{*4}	± 15°	± 7°	± 15°	± 11°
Probe size	Φ38*82mm	Φ18*55mm	Φ54*116mm	Φ33*75mm
Probe weight	145g	24g	380g	122g
Degree of protection	IP40	IP40	IP40	IP40
Model NO.	ACC-030L	ACC-033L	ACC-040L	ACC-055L

Controller



NEW!

Light Source	White LED	
Size of controller(Lxwxh)	140*122*127mm	
Weight of controller	1.32kg	1.38kg
Rated voltage	24V DC	
External communication interface	RS-232:115200 bps(max.) Ethernet:100BASE-TX/10BASE-T	
Degree of protection	IP20	
Sampling frequency	4K HZ(Max)	
I/O function	Trigger input	Trigger input, encoder trigger
Number of encoder shafts	-	Incremental (A/B phase)
Encoder maximum trigger frequency	-	4K HZ(Max)
Fiber extension cord	Inner armor: ACC-OF-S (standard); Outer armor: ACC-OF-M(optional)	
Length	2/5/10(Standard)m	
Weight	ACC-OF-S: 23/40/69g; ACC-OF-M: 108/218/396g	
Minimum bending radius ^{*5}	50mm	
Operating temperature	5~40°C	
Environment humidity	35~80%	
Ambient illumination	<10000lx	
Clamp fixture	Customizable	
Model NO.	ADV-12CK	ADV-12CKS

*See P32 for instructions

- Fiber Optic
- Slot Sensors
- Photoelectric
- Laser
- Proximity
- Displacement
- Magnetic
- Contact
- Area
- Ultrasonic
- Vision
- Vibration
- Temperature
- Annexes

Guidance

- Displacement
- TOF measurement
- Mini digital display
- Built-in controller
- Linear measurement
- Magnetic displacement
- LIDAR Scanner
- Color confocal

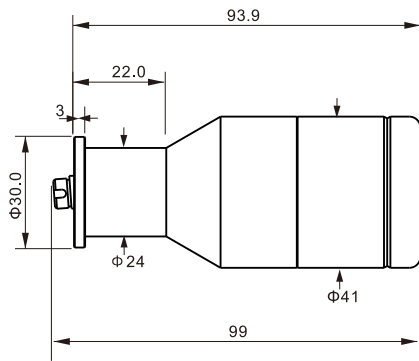
Color Confocal Displacement Sensor

Dimensions

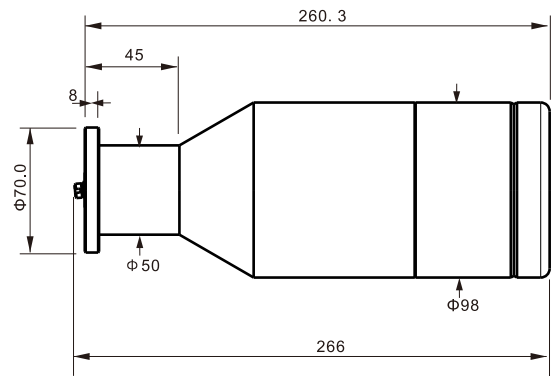
Unit:mm

Displacement

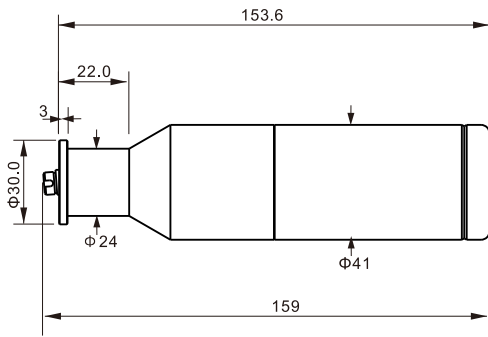
ACC-008L



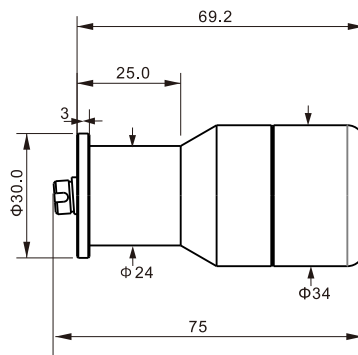
ACC-011L



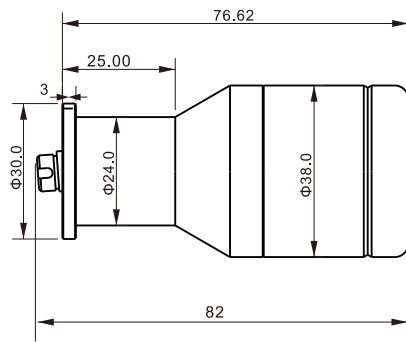
ACC-016L



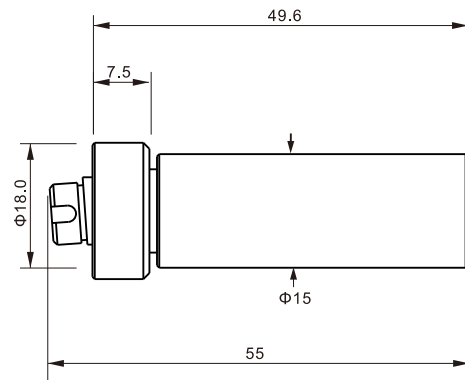
ACC-018L



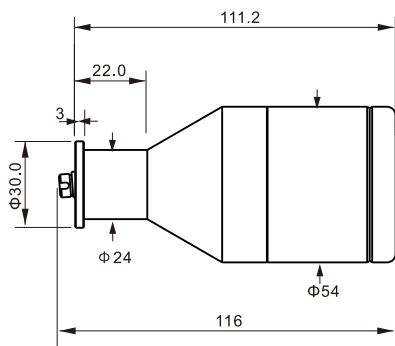
ACC-030L



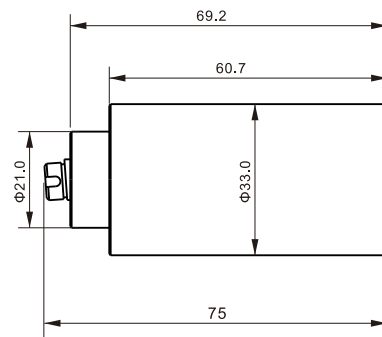
ACC-033L



ACC-040L



ACC-055L



Fiber Optic

Slot Sensors

Photoelectric

Laser

Proximity

Displacement

Magnetic

Contact

Area

Ultrasonic

Vision

Vibration

Temperature

Annexes

Guidance

Displacement

TOF measurement

Mini digital display

Built-in controller

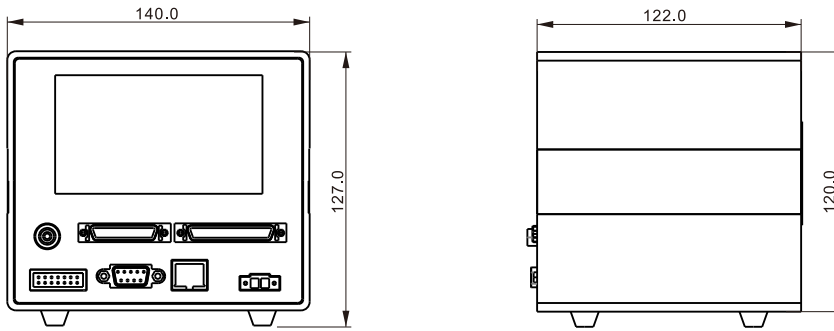
Linear measurement

Magnetic displacement

LIDAR Scanner

Color confocal

ADV-12CK(S)



Fiber Optic
Slot Sensors
Photoelectric
Laser
Proximity
Displacement
Magnetic
Contact
Area
Ultrasonic
Vision
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Guidance

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Color confocal

- *1. Resolution: The average level of noise for the stationary workpiece at the zero center of the range center (opening the light intensity auto adjustment and 256 times averaging function)
- *2. Linearity: Maximum error value for full-scale measurement of mirror standard parts after calibration (opening the light intensity auto adjustment and 256 times averaging function)
- *3. Spot diameter: theoretical spot diameter value at the center of the range
- *4. Maximum inclination: refers to the maximum acceptable optical signal angle under the mirror-reflective material workpiece. The diffuse reflection workpiece usually can reach 80 degrees.
- *5. Minimum bending radius: The minimum radius of curvature that can be received when the fiber is crimped and stored. Below this value, it is easy to break and damage.